

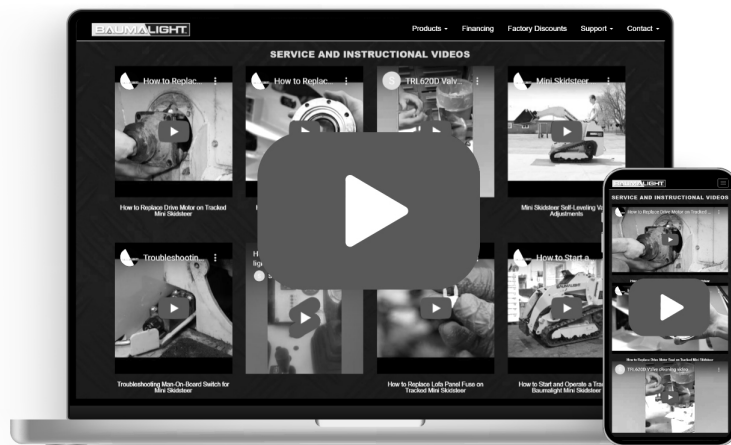


BAUMALIGHT™

CF360, CF372, CF560 And CF572 Brush Cutt

OPERATOR'S MANUAL

Issue Date: March 2026



Service And Instructional Videos

Find online at
baumalight.com/support

Following is a list of videos and documents available on BaumaLight's website and also on YouTube to help and enhance maintaining the brush cutter. The list below was current at the time this manual was issued. Additional content may be available.

Activity ID Number	Activity Name	Description	Item Available
78	Blades Low On Power.	Troubleshooting Low Power.	Document
275	Skidsteer Case Drain Back-Pressure.	What May Cause Skidsteer Case Drain Back-Pressure.	Video
276	Skidsteer Case Drain Back-Pressure.	Testing Case Drain Back-Pressure With Pressure Gauge.	Video
277	Skidsteer Case Drain Back-Pressure.	Testing Case Drain Back-Pressure With Open Coupler.	Video
316	Hydraulic Motor.	Breaking In Replacement Hydraulic Motor.	Video
253	Blade Maintenance.	When To Replace Blades.	Video
139	Replace Motor Shaft Seal.	Replace Shaft Seal On Piston Motor.	Video
103	Remove Seal.	Remove Seal On Motor Or Load Adapter.	Video
121	Zero-Leak Relief Valve.	Demonstrating And Troubleshooting Zero-Leak.	Video
191	Chain Coupler.	Replacing Chain On Chain Couplers.	Video

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1 INTRODUCTION

1.1 Overview

Congratulations on your choice of a Baualight Skid Steer Brush Cutt to complement your brush cutting operation. This equipment has been designed and manufactured to meet the needs of a discriminating buyer for efficient brush cutting.

Models CF360 and CF560 have two blades and can cut a path 60 inches wide. Models CF372 and CF572 have four blades and can cut a path 72 inches wide. The unique blade design reduces the brush to mulch. Controlling the Brush Cutt is done completely from the cab of the skid steer providing the ability for precise control and all day operator comfort.

Safe, efficient and trouble free operation of your Brush Cutt requires that you and anyone else who will be operating or maintaining the Brush Cutt, read and understand the Safety, Operation, Maintenance and Troubleshooting information contained within the Operator's Manual.

This manual covers the Baualight Skid Steer Brush Cutt, models CF360, CF372, CF560 and CF572. Use the Table of Contents as a guide to locate required information.

Keep this manual handy for frequent reference and to pass on to new operators or owners. Contact your Baualight dealer if you need assistance, information or additional copies of the manuals.

OPERATOR ORIENTATION - The directions left, right, front and rear, as mentioned throughout this manual, are as seen from the skid steer driver's seat and facing in the direction of travel.

1.2 Intended Use And Foreseeable Misuse

The brush cutter is designed to be used by experienced operators, trained in the safe operation of a skid steer and trained in the hazards related to using the brush cutter and the safe use of the cutter for the intended purpose. Operators will require personal protective equipment to reduce the risk from some hazards that cannot be completely eliminated or controlled by the design of the tool.

Care is required to ensure that the brush cutter tool will not come across metallic objects, stones or other materials.

Brush Cutt tools are not designed for use in hazardous atmospheres where there is a risk of fire or explosion due to flammable gases or vapors. Use in hazardous, explosive atmospheres is prohibited.

Serious injury or death of the operator or bystanders may be caused if the tool is misused. Misuse may also cause damage to the machine carrying the implement.

2 SAFETY

2.1 Safety Alert Symbol And Safety Words

You must read, understand and follow the instructions given by the operating unit manufacturers, as well as the instructions in this manual.

The safety information in this manual is denoted by the safety alert symbol:



This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

The level of risk is indicated by the following signal words:

DANGER

DANGER - Indicates a hazardous situation, which, if not avoided, **WILL** result in death or serious injury.

WARNING

WARNING - Indicates a hazardous situation, which, if not avoided, could result in death or serious injury.

CAUTION

CAUTION - Indicates a hazardous situation, which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE - Indicates a situation that could result in damage to the equipment or other property.

2.2 Operational Hazards

WARNING

Use brush cutter only for the designed applications.

Any other use may result in personal injury, damage to equipment and may void the warranty.

WARNING

Prevent serious injury or death.

Verify brush cutter is attached to excavator before operation or transport.

WARNING

Protect from flying debris.

Wear proper safety glasses, goggles, or a face shield to protect from flying debris.

WARNING

Prevent serious injury or death.

It is recommended that the operating unit be equipped with a forestry guard to protect the operator.

Carefully read all safety messages in this manual and on equipment safety signs. Keep safety signs in good condition and replace missing or damaged safety signs.

New equipment components and repair parts must include the current safety decal.

Learn how to properly operate equipment. NEVER operate or work around this equipment

without proper instruction, while fatigued or under the influence of alcohol, prescription or non-prescription medication or if feeling ill.

Keep your equipment in proper working condition.

Know the regulations and laws that apply to you and your industry. This manual is not to replace any regulations or laws. Additional information may be found at: www.asae.org or www.osha.gov.

If you do not understand any part of this manual, contact your Baumalight dealer.

Prepare For Emergencies

- Be prepared in case of emergencies.
- Keep a fire extinguisher and first aid kit close to the machine.
- Keep emergency phone numbers close to your phone.
- Know your address so emergency services can locate you if an emergency arises.

Replace Safety Signs

- Replace missing or damaged safety signs.
- Safety signs are identified in Section 3 of this manual.
- Replacement safety signs are available from your Baumalight dealer.

Do Not Allow Riders

- NEVER lift or carry anyone with brush cutter.
- NEVER use brush cutter as a work platform.
- NEVER allow passengers on brush cutter.

Lower Operating Speed

- Lower operating speed while loading, unloading or performing heavy operations.
- Keep load low and move at slow speeds on rough or uneven terrain.

Avoid Rollover

The equipment may rollover, resulting in death or serious injury. To help prevent rollover:

- Travel at a slow speed.
- Avoid sharp turns & sudden movement on slopes.
- Carry loads close to the ground.
- Avoid holes, ditches and other obstructions which may cause equipment to rollover.
- Balance load so weight is evenly distributed and load is stable.
- Use caution when operating on slopes and do not operate on excessively steep slopes.
- Do not exceed load capacity of equipment.

Avoid Powerlines & Underground Utilities



DANGER

Prevent electrocution.

Death or serious injury can result if equipment comes near or contacts power lines.

Electrocution can occur without direct contact.

DO NOT leave the operator's seat if any part of the equipment contacts electric lines or cables.

Detach Safely

Detach brush cutter on a firm and level surface. Brush cutter may fall over if detached on sloping or soft surface. Be sure people, livestock and pets are clear of machinery.

Raised Attachment

WARNING

Crushing hazard.

Raised, unsupported brush cutter can fall, resulting in death or serious injury.

Never enter the area under a raised brush cutter.

A raised brush cutter can lower unexpectedly, resulting in death or serious injury.

NEVER enter area under a raised brush cutter.

Lower brush cutter to ground, engage parking brake, shut off engine and remove key before servicing.

Avoid Loud Noise

WARNING

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Hazards From Modifying Equipment

Do not make any alterations to your brush cutter. Altering the equipment may cause unsafe conditions and may void the manufacturer's warranty.

Avoid Wood Dust Inhalation

WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.

2.3 Maintenance Hazards

Before servicing, park machine on a firm and level surface, set parking brake, chock wheels, and place a “Do Not Operate” tag on control panel. Read and understand this manual. If you do not understand any part of the manual, contact your Baumlight dealer.

Always wear face and/or eye protection, safety shoes, and other protective equipment appropriate for the job.

Do not make unauthorized modifications. Contact your Baumlight dealer before you weld, cut/drill holes, or make any other modifications.



WARNING

Moving parts can crush and cut.

Keep clear of moving components.

Follow lockout procedure before servicing.



WARNING

Crushing hazard.

Before performing inspections, service or maintenance:

- **Park machine on firm, level surface.**
- **Engage parking brake.**
- **Turn engine off and remove key.**
- **Place “Do Not Operate” tag on control panel.**



WARNING

Entanglement hazard.

Keep clear of moving components.

Wear proper protective equipment appropriate for the job.



WARNING

Burn hazard.

Hot and high pressure hydraulic oil.

Allow oil to cool before servicing.



WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.



WARNING

Wear an approved dust mask or respirator.

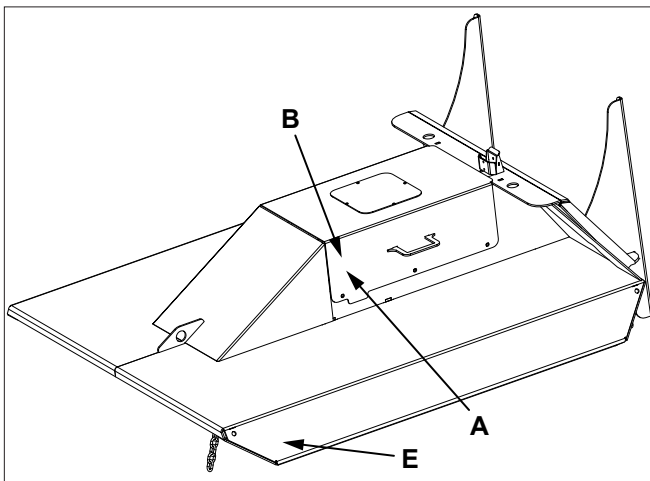
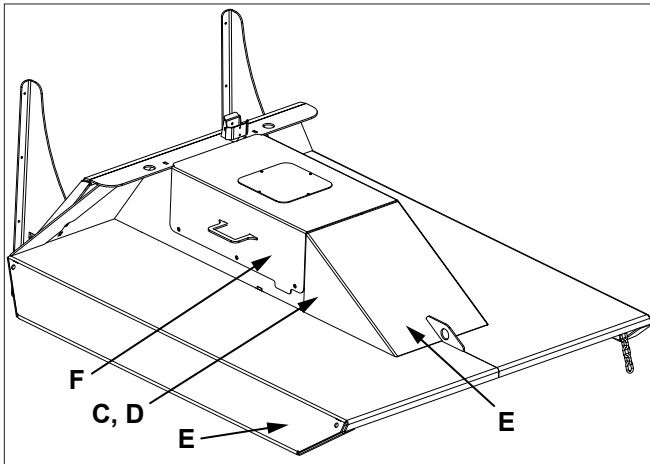
Follow local, state and federal regulations.

3 SAFETY SIGNS

The two and four panel safety decals are pictorial and have a yellow background. The panel with a triangle indicates the potential hazard. The panel without a triangle indicates how to avoid the hazard.

If any of the decals are missing, are damaged, or if you do not understand the decal, please contact your dealer.

The CF360 is illustrated. Decals are in similar positions on other models.



- A. D005126  **WARNING** - Pressurized fluid hazard. Pressurized fluids can penetrate the skin. Do not check for leaks with your hands. Keep back a safe distance when pressurized.

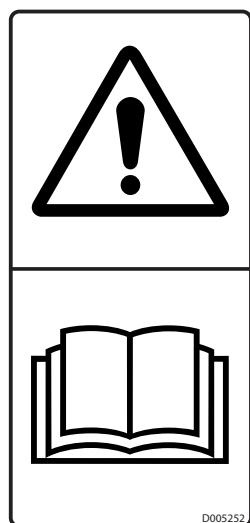


- B. D005262  **WARNING** - P65 warning information.

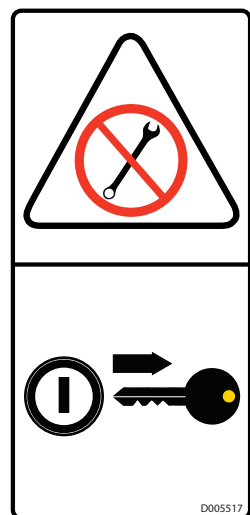
 **WARNING:** This product can expose you to chemicals including 1,3-Butadiene and lead, which are known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

D005262

- C. D005125  WARNING - Read and understand safety signs on the machine and operating instructions in this manual before operating machine.



- D. D005517  WARNING - Remove key before servicing.



- E. D005223  WARNING - Rotating blade hazard. Keep back 75 m while machine is operating. Wait for blade to stop before approaching machine.



- F. D005129  WARNING - Rotating parts hazard. Do not reach into machine. Keep away from machine.



4 OPERATION

4.1 Preparation For Use



WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.



WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.

Although the cutter has been carefully inspected and checked prior to shipment from manufacturer, it is recommended that the unit be thoroughly inspected.

Check all bolts for tightness and remove all shipping tags, bags, skids, and blocking.

Remove any masking materials affixed during painting. Inspect the skid-steer and any accessory equipment to Verify that nameplates and all safety warning, caution signs and decals provided with the equipment are in place and clearly visible.

Visually inspect the unit before each start up. Check for loose or missing parts and any damage that may have occurred during moving or shipping.

Review all skid steer pre-start instructions, and ensure that all recommended steps and procedures have been followed.

4.2 Removing Skids Or Blocks

If the cutter is shipped on a skid it will be in a vertical position and must be lowered to horizontal position before use. Due to the weight of the machine, CAUTION must be taken when doing this. Use an appropriate lifting device to lower machine into operating position, failure to do so could result in serious injury or death.

Always keep the weight of the machine in mind. Never position body in line of impact or in anyway underneath the machine.

4.3 Hydraulic Connections



WARNING

Pressurized fluids can penetrate the skin.

Disconnect and lock out power source before disconnecting and/or connecting hydraulic hoses.

The cutter is equipped with three hoses. You must connect the pressure, return and case drain hoses from cutter to skid steer hydraulic couplers.

If cutter is not equipped with hydraulic couplers, install couplers and connect your skidsteer pressure, return and case drain hoses to the cutter hoses. Install your couplers to the hoses listed in the table below.

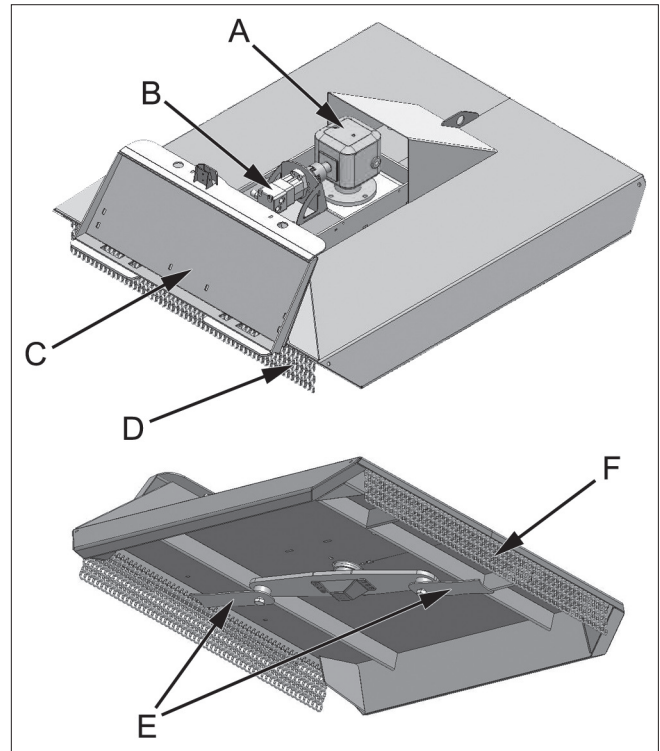
Fitting Size	Hose Description	Qty.
3/4 JIC FM	Pressure & Return	2
3/8 JIC FM	Case Drain	1

Identify the pressure port hose and connect your hoses to the cutter hoses.

Motor pressure port is B port on block (A port on motor).

Maximum allowable case pressure is 100 psi, case drain is required.

4.4 Machine Components



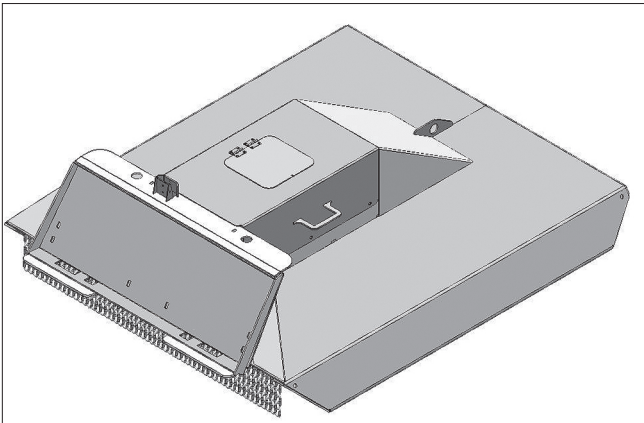
- A. Gear Box
- B. Hydraulic Motor
- C. Quick Attach
- D. Rear Chain Curtain
- E. Blades (2 or 4)
- F. Front Chain Curtain

4.5 Attaching/Detaching

1. Read ALL Safety instructions.
2. Verify hydraulic lines are clear of pinch areas.
3. Verify there is sufficient visibility and maneuverability to move up to the cutter.
4. Verify pins are secure in the correct position.
5. Attach skid steer to cutter. See skid steer Operator's Manual.
6. Connect hydraulic hoses.
7. Move to a clear open area to test functions.

WARNING

Never position unit so that rotating blades are visible to operator.



4.6 First Time User Tips

Traveling at slower speeds will help keep skid steer cooler and provide more efficient performance.

Operate in slightly rolled back possession, this leaves more room for discharge allowing more tolerance for an unskilled operator.

WARNING

Turn off engine and remove key before leaving operator's seat.

WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.

4.7 Field Operation



WARNING

Prevent serious injury or death caused by unexpected movement:

1. Park skid steer on a level surface.
2. Engage skid steer park brake.
3. Disengage hydraulic drive.
4. Shut off engine and remove key.



WARNING

Never operate brush cutter when other people are in the vicinity. Debris can be thrown several feet from cutting area. Keep all shields in place.

Do not allow riders on skid steer.

Never approach brush cutter before rotor has come to a complete stop.



WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.



WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.



WARNING

Prevent serious injury or death.

It is recommended that the operating unit be equipped with a forestry guard to protect the operator.

1. Attach cutter to skid steer. See Attaching/ Detaching in this section.
2. Check the area you plan on working for any large stones or metal objects. Hitting these objects is very dangerous and will decrease the life of your blades and the machine in general.
3. The blades must be free to rotate before you start hydraulic oil flow. The blades need to be running at full speed before you start cutting brush.
4. If the blades stop rotating, raise deck a few inches until blades are rotating at full speed. If blades do not start rotating immediately after deck has been raised, stop oil flow on skid steer, lock all controls and check that blades are able to rotate freely.
5. If the brush is not as fine as desired, try slowing your travel speed or continuously travel the same path until brush is shredded to the desired level.
6. When you are finished, stop oil flow and idle skid steer for a few minutes to allow skid steer engine to cool before shut down.

5 SERVICE AND MAINTENANCE

5.1 Maintenance

WARNING

Prevent death or serious injury.

Raised brush cutter could fall, resulting in death or serious injury.

Never enter the area under raised brush cutter.

WARNING

Prevent death or serious injury from moving parts.

Moving parts can cut, crush and dismember.

Do not operate without guards and shields in place.

Disconnect and lockout power source before adjusting or servicing.

We design many of our products using industry-standard parts that are widely available from local supply stores.

Many replacement parts such as bearings, belts, seals, touch-up paint and cutting teeth can often be found through local suppliers, not just from Baumalight.

NEED SPARE PARTS?

Get them faster at local supply stores.



5.2 Replace Blades

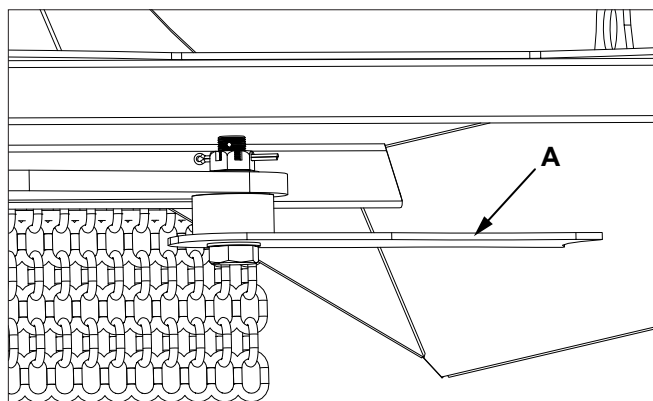
WARNING

Moving parts can crush and cut.

Keep clear of moving components.

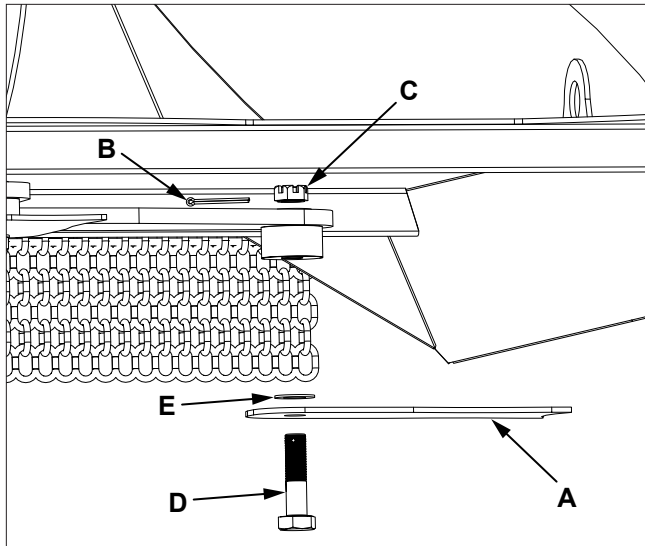
Follow lockout procedure before servicing.

1. Inspect blades (A) for wear and damage. Do not replace just one blade. Replacing only blade can cause cutter to be out of balance.



2. Remove cotter pin (B), castle nut (C), bolt (D), blade (A) and washer (E).
3. Install new blade in reverse order of removal.
4. Tighten bolt (D) and castle nut (C) until snug. Loosen slightly until blade (A) rotates freely.
5. Install cotter pin (B) through castle nut (C) and bolt (D). Bend ends of cotter pin to secure in place.

Note: Parts breakdown can be found on Baumalight's website. www.baumalight.com



5.3 Replace Blade Carrier

⚠ WARNING

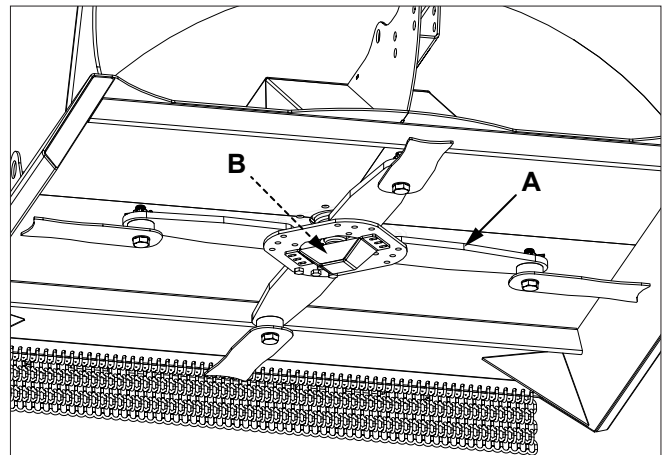
Moving parts can crush and cut.

Keep clear of moving components.

Follow lockout procedure before servicing.

1. Inspect blade carrier (A) for wear and damage.
2. Replace blade carrier (A) if worn or damaged. Tighten blade carrier retaining nut (B) to 130-140 lb-ft (176-190 Nm) of torque.

Note: Parts breakdown can be found on Baumatic's website. www.baumatic.com



5.4 Replace Spider



WARNING

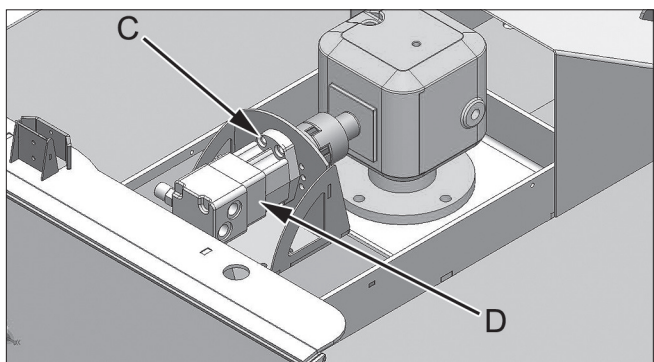
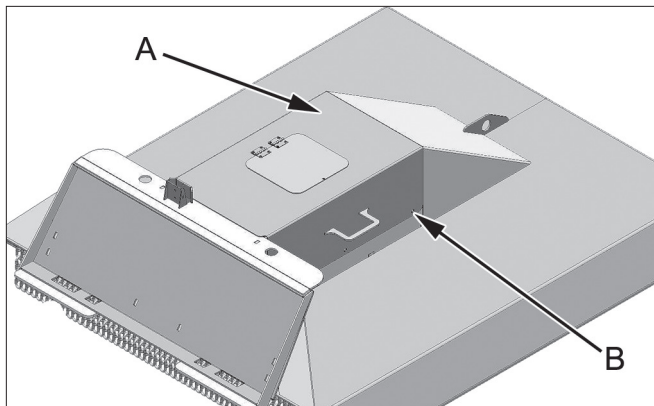
Moving parts can crush and cut.

Keep clear of moving components.

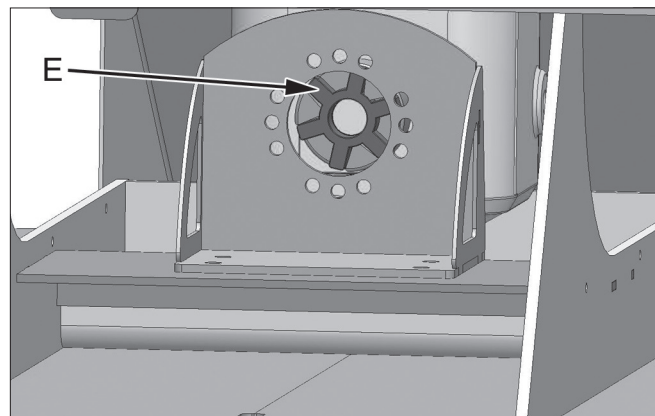
Follow lockout procedure before servicing.

1. Remove six cap screws (B) and cover (A).
2. Remove four cap screws (C) and remove hydraulic motor assembly (D).

Note: Parts breakdown can be found on Baumalight's website. www.baumalight.com



3. Remove and replace spider (E).
4. Attach motor assembly and cover in reverse order of removal.



5.5 Inspections



WARNING

Moving parts can crush and cut.

Keep clear of moving components.

Follow lockout procedure before servicing.

Check bolts and cutting blades every 2 hours of use. DO NOT continue operation if damage is found.

Check hydraulic hoses and fittings for leaks.

Change oil in gearbox every 1000 hours or every year of use (3.5 liters Synthetic 75/90 gear oil).

Verify there are no links missing or damaged in chain curtain. The machine can be very dangerous with missing chains. Replace chains as needed.

5.6 Motor Shaft Seal

The cutter is equipped with a case drain line that is to be routed to the skid steer hydraulic reservoir.

It is normal for a hydraulic motor to have a slight amount of internal leakage.

The case drain line will allow this internal leakage to be returned to the reservoir, preventing excessive pressure on the motor seal.

If the case drain line is not connected or becomes obstructed, the vented adapter or zero leak relief valve will vent the pressurized hydraulic fluid to the atmosphere. The zero leak relief valve will self reset after hydraulic pressure reduced.

A properly installed case drain protected by a zero leak relief valve will save the work of replacing the motor shaft seal and also improve the efficiency of your hydraulic system.



WARNING

Pressurized fluids can penetrate the skin.

Keep bystanders away from machine during operation.

A tiny, almost invisible leak can penetrate the skin, thereby requiring immediate medical attention.

If hydraulic fluid is coming out of the vented adapter or zero leak relief valve, shut down machine immediately. Inspect the case drain line connection and lines. Contact your dealer if case drain lines and connection are good.

NOTICE

Environmental hazard.

Clean up any spilled hydraulic fluid immediately.

6 TROUBLESHOOTING

PROBLEM	CHECK	SOLUTION
Rotor does not spin.	Rotor jammed.	Remove material from rotor. See Clearing Jams.
	Low oil level.	Check oil level in skid steer. Add if necessary.
	Low oil flow.	Check flow control on skid steer. See your dealer.
	Can rotor be turned by hand with the hydraulics disconnected?	If yes, check for a stuck relief valve. If no, determine if the rotor is stuck or the motor or over hung load adaptor are stuck. If the motor or overhung load adaptor is stuck, remove and determine cause of problem.
Rotor rotates slow or sluggish.	Low oil.	Check oil level in skid steer. Add if necessary.
	Oil filter plugged.	Replace skid steer oil filter.
	Relief valve not set properly.	Set relief pressure 2500 - 3500 psi.
	Low oil flow.	Check flow control on skid steer. See your dealer.
Excessive vibration.	Cutting blades worn or missing.	Replace worn, broken or missing blades.
	Debris lodged in rotor.	Remove debris.
Hydraulic fluid coming out of vented adapter or zero leak relief valve (if equipped).	Case drain connector for proper connection and line for obstructions or pinched line.	Connect case drain line if not connected. Replace line if damage, obstructed or pinched.
	Combo coupler seals.	Combo coupler seals may be leaking, allowing pressurized fluid to escape to the case drain line.

BAUMALIGHT ATTACHMENT WARRANTY

The product is warranted to be free of defects in materials and workmanship under normal use and service, for a period of one year from the date of purchase. This warranty covers parts and labor, but does not cover misuse, negligence, dealer travel time and shipping costs to and from the dealer.

Replacement of individual parts vs. assemblies are at the discretion of the manufacturer.

Warranted replacement parts will be shipped to the customer free of charge via ground shipping. If expedited shipping requested, the customer will be charged the difference between ground shipping and the cost of expedited shipping. Damage in transit is not covered by warranty.

Baumalight products purchased new must be registered for warranty at <https://baumalight.com/product/product-registration>.

Warranty claims must include the original bill of sale. This warranty is extended only to the original purchaser and there is never any warranty on anything sold through auction.

This product must be operated and maintained in accordance with the Operating and Maintenance Instructions supplied with this unit.

Under no circumstances will the manufacturer be liable for any consequential damage or expense of any kind, including loss of profits. The manufacturer is under no circumstances liable for carrier unit damage of any kind. The manufacturer is not liable for the maintenance of the product. Baumalight will not cover time to diagnose and repair compatibility issues between carrier and attachment.

When receiving a shipment from the manufacturer:

1. Compare items received with the carriers bill of lading.
2. Check for damage before signing for the shipment. If damage is found, note damage on carriers bill of lading and photograph the damage.

Warranty repairs may be done by the end user if the end user is willing and capable.

End users that purchase Baumalight products from an online dealer, or from a dealer outside of their local area should be prepared to perform their own service and warranty work. There is no labor compensation for end users who perform their own warranty work.

If a third-party dealer performs warranty work, the credit/payment must be submitted by the dealer that sold the unit. The labor that will be allowed is listed on Baumalights website in the support section.

The Manufacturer's Liability is limited to repair of the product and/or replacement of parts and is given to the purchaser in lieu of all other remedies including incidental and consequential charges. There are no warranties, expressed or implied other than those specified herein. For the nearest Authorized Service Center call the manufacturer.

The allowable time for dealers to perform some repairs can be found on our website in the support section under Service And Instruction Videos & Support. If website does not list a time for the repair, dealer must contact the manufacturer before starting the repair to find how much time will be covered for the activity. The manufacturer will only cover up to 1 hour to diagnose and troubleshoot an issue, regardless of the suggestions recommended by the manufacturer to check and verify an issue.

Dealer time spent contacting Baumalight for questions/diagnosis to be charged toward internal training at the dealer.

Model Number: _____ S/N: _____

Date of Purchase: _____ Owner's Name _____

Replacement parts sold after the equipment warranty has expired are warranted for a period of 30 days from the date of purchase. Labor, diagnosis and troubleshooting are not covered on replacement parts.

For parts, specifications and the latest machine information please visit our website.

www.baumalight.com

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